

STAVIS SEAFOODS, INC.

AMMONIA REFRIGERATION MANAGEMENT PROGRAM STANDARD OPERATING PROCEDURES — HIGH STAGE RECIPROCATING COMPRESSOR OPERATION

	9. Use appropriate adapters to connect a hose that is verified to be with in date and is the appropriate type for ammonia service to valve RC1-V-9 / RC2-V-9 / RC3-V-14 located on the compressor to the Jet Pump. (See SOP 10)	
	10. After the Jet Pump is connected and ready to operate, open valve RC1-V-9 / RC2-V-9 / RC3-V-14 and follow remaining procedure for Jet Pump operation.	
	11. Evacuate the residual ammonia from the compressor, until the pressure indicator located on the compressor reads 28 hg.	
	12. Remove jet pump and slowly open service valve RC1-V9 / RC2-V-9 / RC3-V-14 to atmosphere to verify there is no vapor remaining in compressor before starting work.	